



PRIMAR[®] M42

THE VERSATILE OPTION IN LEVEL-1 FOR SMALL AND MEDIUM-SIZED WORKPIECES

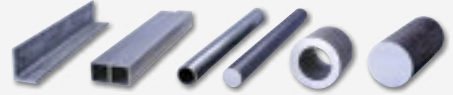


NEW!

- variable tooth pitch
- universal application

PRIMAR® M42

The versatile option in Level-1 for small and medium-sized workpieces



With PRIMAR® M42 WIKUS is now also setting new standards in the bimetal Level-1 segment. The innovative production process guarantees good product properties and a good blade-life - and all of this with a versatile range of applications.

The cost per cut can be reduced, thanks to the high degree of process reliability.

As a result of the superfinish, the optimised contours on the tooth cutting edges produce improved cutting surfaces.

ADVANTAGES AT A GLANCE



less frequent blade changes
thanks to universal field of application



good blade-life
thanks to new manufacturing processes



low operating noise
thanks to variable tooth pitch

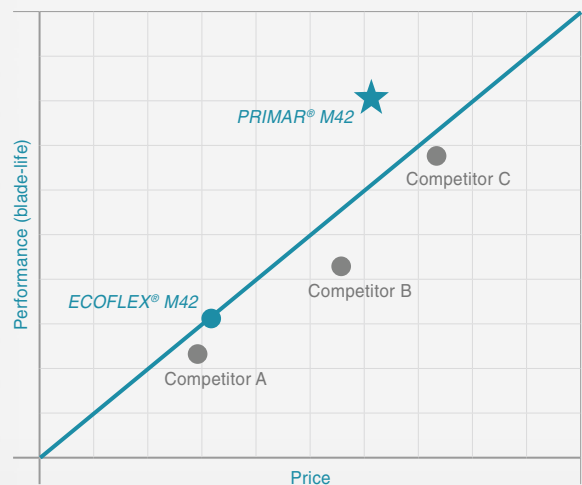


good cutting surface
thanks to precise tooth setting



very good price-performance-ratio
in the Level-1 segment

PRICE-PERFORMANCE-RATIO IN THE LEVEL-1 SEGMENT



Schematic illustration





Application:

- small to medium-sized workpieces
- solids and profiles
- industrial applications and workshops
- all metals up to 1 000 N/mm² tensile strength

Features:

- M42 tooth edge with customised rake angle
- optimised variable tooth pitch and standard tooth setting

Dimensions Width x Thickness		Tooth pitch in tpi					
mm	Inch	8-12	6-10	5-8	4-6	3-4	2-3
27 x 0.90	1-1/16 x 0.035	S	S	S	K	K	
34 x 1.10	1-3/8 x 0.042			S	K	K	
41 x 1.30	1-5/8 x 0.050				K	K	K
Contact length (mm)		10-30	20-50	30-60	50-90	80-150	120-250

New: QR code for ParaMaster® APP

When scanning the QR code on the blade with the ParaMaster® APP, the blade data are transmitted automatically.

S = Standard tooth, K = Hook tooth





NEW:
ParaMaster® APP



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Innovative precision tools
designed and manufactured
in Spangenberg, Germany

